

HSS GROUND THREAD TAPS

PRECISION THREADING



JK Files (India) Limited
(A Subsidiary of **Raymond** Limited)





JK HSS HAND / SHORT MACHINE/ LONG SHANK MACHINE

TAPS PRICE LIST w.e.f. 15th Nov, 2014

ALL RATES ARE IN RUPEES PER PIECE

Taps Size	Standard Taps	Spiral Point Taps	Long Shank Type A, C & D	Long Shank Type B
M3X0.5	300.00	374.00	658.00	778.00
M3.5X0.6	300.00	374.00	658.00	778.00
M4X0.7	300.00	374.00	658.00	778.00
M4.5X0.75	319.00	396.00	658.00	778.00
M5X0.8	319.00	396.00	462.00	575.00
M6X1.0	319.00	396.00	498.00	617.00
M7X1.0	407.00	481.00	571.00	672.00
M8X1.25	383.00	459.00	542.00	672.00
M9X1.25	464.00	566.00	679.00	840.00
M10X1.5	464.00	566.00	679.00	840.00
M11X1.5	719.00	867.00	956.00	1204.00
M12X1.75	719.00	867.00	956.00	1204.00
M14X2.0	1030.00			
M16X2.0	1030.00			
M18X2.5	1568.00			
M20X2.5	1987.00			
M22X2.5	2145.00			
M24X3.0	2377.00			

Taps Size	TPI				Price/Unit for BSW, BSF, UNC, UNF	TPI BSP	Price/Unit for BSP
	UNC	UNF	BSW	BSF			
1/8	40		40		315.00	28	504.00
1/4	20	28	20	26	320.00	19	773.00
3/8	16	24	16	20	443.00	19	1152.00
1/2	13	20	12	16	725.00	14	1645.00
5/8	11	18	11	14	1044.00	14	1735.00
3/4	10	16	10	12	1578.00	14	2442.00
1	8	12	8	10	2730.00	11	3833.00

Terms & Conditions:

- These are the current prices and supersede all previous price-Lists.
- Prices are subject to alteration without notice and all pending orders, if any, will be invoiced at the rates ruling on the date of delivery.
- All Legal Proceeding are subject to Mumbai Jurisdiction.

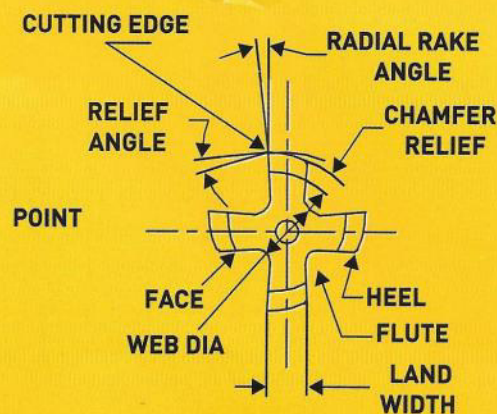
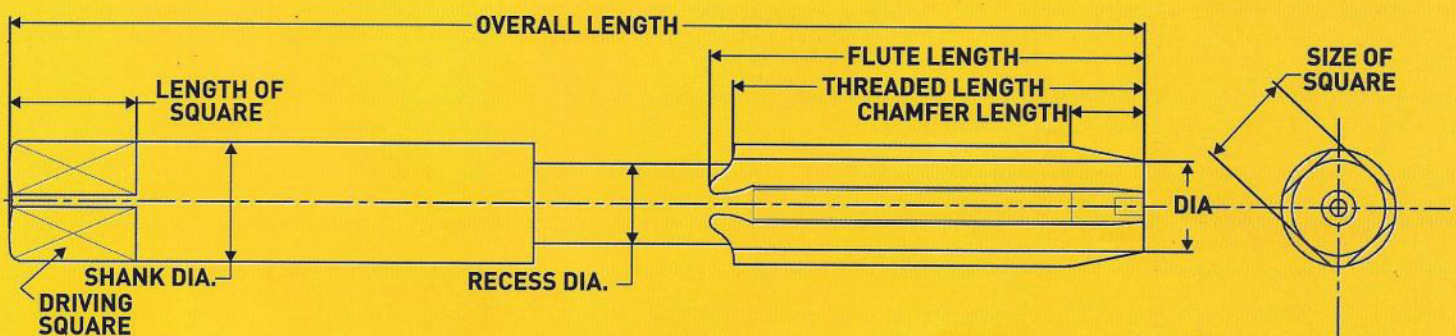
These are straight flute general purpose taps which can be used for both machine or hand tapping. They are generally the most economical tool for use on production runs, but are best on materials that produce chips, or where the swarf breaks readily. Where deep holes are to be tapped, in materials which produce stringy swarf, other types of taps may be needed, especially for coarse threads.

Hand taps can be supplied in sets of three; bottom, second and taper leads, or individually.

BOTTOM TAPS have a chamfer (lead) of 1-2 threads, the angle of the lead being around 18 degrees per side. They are used to produce threads close to the bottom of blind holes.

SECOND TAPS have a lead of 3-5 threads at 8 degrees per side. They are the most popular and can be used for through holes, or blind holes where the thread does not need to go right to the bottom.

TAPER TAPS have a lead of 7-10 threads at 5 degrees per side. The taper lead distributes the cutting force over a large area, and the taper shape helps the thread to start. They can therefore be used to start a thread prior to use of second or bottom leads, or for through holes.





OUR RANGE



FILES



DRILLS



HAND TOOLS



POWER TOOLS



POWER TOOL ACCESSORIES

AUTHORISED DEALER



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